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| ①Web | ⑧M-Plate | ⑮Longitudinal Cooling Unit | ⑳Mark Sensor |
| ②Film Connecting Roller | ⑨Printing Alignment Roller | ⑯Intermediate Feed Roller | ㉑Slitting Razor |
| ③Turn Bar | ⑩Edge Alignment Roller | ⑰Servo Motor for Film Feeding | ㉒Servo Motor for Film Feeding |
| ④Detection Roller | ⑪Continuous Film Feeding Dancing Roller | ⑱Dancing Roller | ㉓Front Feed Roller |
| ⑤L.P.C Sensor | ⑫Rear Feed Roller | ㉔Transverse Sealing Unit | ㉔Cutting Unit |
| ⑥Unwinding Roller | ⑬Servo Motor for Sealing | ㉕Transverse Cooling Unit | ㉗Conveyor |
| ⑦Center Cutting Razor | ⑭Longitudinal Sealing Unit | ㉖Punching Unit (Option) | |

