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|--------------------|---------------------------|---------------------------|-------------------------------|
| ①Web               | ⑨Plate Attaching Pillar   | ⑰CSide Cooling Unit       | ⑳Cutting Unit                 |
| ②Guide Roller      | ⑩Film Folding Area        | ⑱Intermediate Feed Roller | ㉑Conveyor                     |
| ③Unwinding Roller  | ⑪Center Sealing Unit      | ㉒Dancing Roller           | ㉒Servo Motor for Film Feeding |
| ④Dancing Roller    | ⑫Center Cooling Unit      | ㉓Bottom Sealing Unit      | ㉓Servo Motor for Film Feeding |
| ⑤Guide Roller      | ⑬Plate Positioning Roller | ㉔Bottom Cooling Unit      | ㉔Servo Motor for Sealing      |
| ⑥Rear Gusset       | ⑭Intermediate Gusset Disk | ㉕Punching Unit (Option)   |                               |
| ⑦Guide Roller Unit | ⑮Rear Feed Roller         | ㉖Mark Sensor              |                               |
| ⑧Adjustment Roller | ⑯Side Heater Unit         | ㉗Front Feed Roller        |                               |

